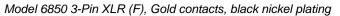
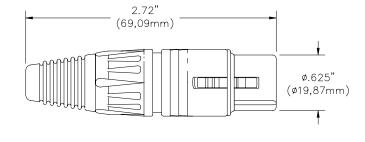


Models 6850 3-Pin XLR (F), Gold Contacts, Black Nickel Plating







Use Pomona XLR's to connect your audio applications.

Features

- Three-pin XLR jack.
- Black streamlined profile with compact shell. Rugged construction.
- Handles 14 AWG (2.0 mm² max.).
- Low contact resistance.
- Solderable.

Materials

- Body is made of die cast zinc alloy with tarnish resistant black nickel finish.
- Contacts are gold-plated brass.
- Strain relief clamp designed for durability: POM (Polyoxymethylene).

Ordering Information

Model: 6850

Specifications

| Number of contacts | 3 |
|---------------------|---------------------------------------|
| Contact resistance | <u><</u> 3 mΩ |
| Dielectric strength | 1500 V dc |
| AWG | 14 AWG / 2.0 mm ² max. |
| Pull strength | 45 lbs. (typical) |
| Cable O.D. range | 3.0 mm – 6.5 mm (0.118" to 0.255") |

 USA:
 Sales:
 800-490-2361
 Technical Support:
 800-241

 2060
 Fax:
 888-403-3360
 International:
 425-446-5500

 e-mail:
 technicalsupport@pomonatest.com
 International:
 425-446-5500

Where to Buy: www.pomonaelectronics.com



Technical Data Sheet

Models 6850 3-Pin XLR (F), Gold Contacts, Black Nickel Plating

Cable Assembly Instructions

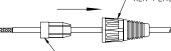
1. CUT CABLE END EVENLY AND PERPENDICULAR

EVEN CUT

2. STRIP CABLE TO DIMENSIONS SHOWN



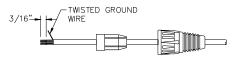
3. SLIDE PLASTIC HOUSING AND CABLE CLAMP OVER CABLE IN DIRECTION SHOWN. / XLR PLASTIC HOUSING



XLR CABLE CLAMP

_

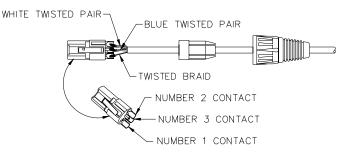
 REMOVE BRAID AND FILLER EVEN WITH CABLE JACKET. SEPARATE GROUND FROM INNER WIRES AND TWIST. STRIP WHITE AND BLUE WIRES TO 3/16".



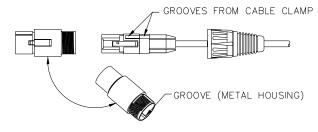
5. TWIST STRIPPED WHITE WIRES TOGETHER AND TIN. TWIST STRIPPED BLUE WIRES TOGETHER AND TIN. TWIST AND TIN GROUND WIRE.

TIN TWISTED WIRES

6. SOLDER GROUND WIRE TO THE NUMBER 1 CONTACT (CONTACT NUMBERS PRINTED ON PLASTIC HOUSING). SOLDER WHITE TWISTED PAIR TO NUMBER 2 CONTACT. SOLDER BLUE TWISTED PAIR TO NUMBER 3 CONTACT.



7. SLIDE CABLE CLAMP FORWARD OVER SOLDERED CONNECTION AND LINE UP THE KEYS (SLOTS) AS SHOWN. LINE UP GROOVES FROM CABLE CLAMP AND METAL HOUSING. SLIDE CABLE CLAMP ASSEMBLY INTO METAL HOUSING.



8. SLIDE PLASTIC HOUSING FORWARD AND THREAD ONTO METAL HOUSING AS SHOWN.

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 800-241

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 Fax:
 888-403-3360
 International:
 425-446-5500

 e-mail:
 technicalsupport@pomonatest.com
 International:
 425-446-5500

Where to Buy: www.pomonaelectronics.com

All dimensions are in inches. Tolerances (except noted): $.xx = \pm.02^{\circ}$ (,51 mm), $.xxx = \pm .005^{\circ}$ (,127 mm). All specifications are to the latest revisions. Specifications are subject to change without notice. Registered trademarks are the property of their respective companies.